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Peter Hansen Hessing - "Hansen's patent"

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The Danish 2-bolts helmet – also known as "Hansen's Patent" – was constructed by the "Svitzer" diver Peter Hansen. Hansen's Patent was a new thinking on the principle of connecting the suit and the helmet as opposed to the heavy diving equipment of the day. With this construction Peter Hansen put Denmark on the map within the development of heavy diving helmets.

Peter Hansen Hessing was born on 30 March 1859 in Snekkersten near Helsingør. He died aged 89 in 1948. When he was 12, Peter Hansen went to sea as a ship's boy. Not much time for school! In 1882 he married Anna Emilie Larsen (1861-1944) who was the daughter of a pilot in Helsingør. They moved to Copenhagen where they lived in Toldbodgade near Nyhavn. From 1883 to 1903 they had 11 children. During a period of 6 years, all the children lived at home. When there are 13 members of a family and only one income, one needs to be practical. But Peter Hansen knew how to use his hands.

Around 1885, Peter Hansen became an employee of Svitzer. He worked here as a diver until an accident – he was burned by fuel vapors – around 1915 caused him to stop diving. His youngest child, Kaj Hessing (1903-1990) was also a diver and employed by Svitzer from 1932-1970. Kaj Hessing's father taught him to dive as there was no formal diving training at that time. They would sail out onto Øresund at a depth of 6-7 meters because, as Peter Hansen said, "If you want to learn to dive you need proper water above you!"

From former "Svitzer" divers we have learnt that Peter Hansen was a clever and well-respected diver. When his son sought employment at Svitzer



they remarked "If you are just half as good as your father it will be alright".

Incidentally, Kaj Hessing's grandchild, Søren Hessing, trained as a diver at The Royal Danish Navy Diving School (Søværnets Dykkerskole) in 1999 and has been employed at the Danish Maritime Authority (Farvandsvæsenet).

What actually made Peter Hansen construct a new type of helmet is not known. But we will try to guess. Presumably Peter Hansen dived with the different types of helmets used in Denmark at that time, or at least had knowledge of them. The most frequently used helmets were open helmets, 12-bolt helmets and 3-bolt helmets. In order to understand Peter Hansen's reason to develop a completely new type of helmet, we need to take



Illustration from a leaflet from Franz Clouth showing mounting of the helmet. The collar of the suit is corded up around the divers neck and head to prevent that water standing between the helmet and the suit enter the inside of the suit. The man how hold the helmet is Peter Hansen. The first helmets were tinned on the entire outer surface. This is why the helmet omn the photo looks highly polished.



Postcard showing Peter Hansen in a Macintosh diving suit ready to use a open Sadler helmet.

a look at the advantages and disadvantages of the helmets of that time.

When Svitzer employed Peter Hansen in 1885, the company had closed suits. However, various old illustrations show that open helmets were also in use at that time. At the Industrial Exhibition (Industriudstillingen) in Copenhagen in 1888, an open helmet was used at the Svitzer stand. The diver was Peter Hansen.

A similar open helmet is shown on an old postcard sent 21 May 1907. The postcard shows Peter Hansen in a Macintosh suit ready to be fitted with an open helmet of the type decorating the gable of the former head quarters of Svitzer in Kvæsthusgade, and of the same type as the one found at the Naval School of Diving (Søværnets Dykkerskole). When the postcard was sent – by Peter Hansen's daughter, Ingeborg – Peter Hansen was 48 years old. Judging by the postcard, Peter Hansen's age is hard to determine, but he appears to be 10-15 years younger. So the picture could be dated around 1892-1897.

Open helmets are known by not being fitted onto a suit, and by the air, which is pumped down to the

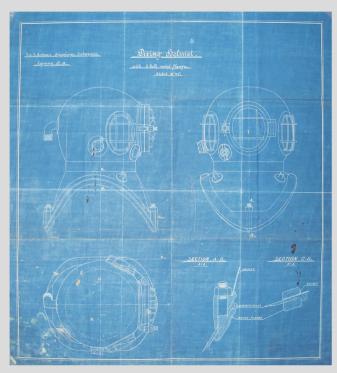
diver flowing under the edge of the helmet. This helmets limit work under water and was unsafe compared by closed suits. Work was normally carried out in an upright position, as the water level would otherwise rise. Furthermore, the water level in the helmet would rise and fall according to the breathing pattern of the diver. On the other hand, the helmet could be fitted quickly. On the breastplate of the helmet, some lead weights would be fixed and on the edge of the breastplate was a canvas shirt, which would be tied around the diver. During breaks the canvas shirt could be quickly untied and the helmet could be fully dismantled.

Together with the suit the 12-bolt helmets made up a waterproof entity once the rubber seal of the suit was placed over the lower part of the breastplate and tightened to this with 4 breastplate straps. Fastening the straps with 12 wing nuts made the joint laborious and timely. Once the breastplate was fixed it would only be demounted if absolutely necessary. During breaks on deck only the helmet would be disconnected and the diver would have to walk around with the heavy breastplate which, obviously, limited his movement.

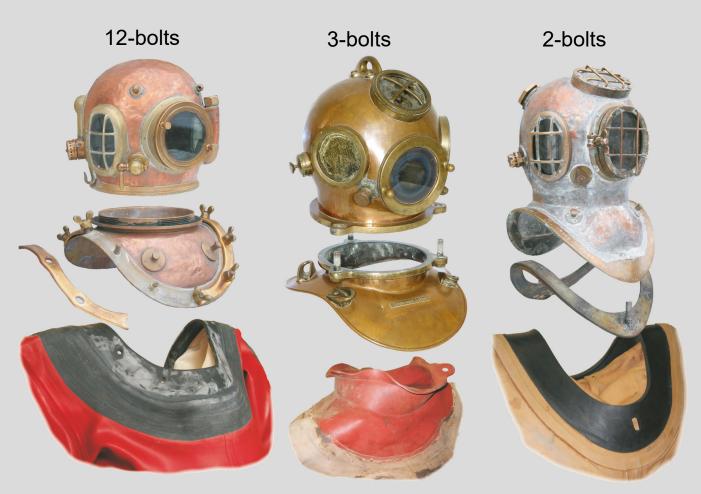


Peter and Anna Hansen Hessings golden wedding day 10 July 1932. Kaj Hansen is sitting in front row to the left.

The 3-bolt helmets were joined to the suit with a level flange seal. Once the diver was wearing his suit the breastplate would be put onto his shoulders and the rubber neckhole of the suit would be pulled up through the opening in the breastplate and turned over its flange. The opening in the breastplate was small as it was only meant to just fit over the diver's head. The suits rubber neckhole would be similarly small as it was supposed to fit inside the breastplate's opening. The suit's small opening made it hard to put on. Usually it took 3-4 men to help a diver into his suit by expanding the opening. Even with assistance there was not much of an opening



Dykkehistorisk Selskab is in position of a old blueprint of a 2-bolt helmet. Unfortunately the drawing is undated. Several details on the helmet indicate that it is a very early helmet – maybe the first. The drawing is produced by Em. Z. Svitzer Salvages Company.



to get through. If the diver used separate woolen underwear, the undershirts would sometimes end up under the diver's arms, which meant that this needed to be fixed inside the suit – it cannot have been easy.

Peter Hansen would certainly have seen the various advantages and disadvantages of the helmets and in the light of this thought out a helmet, which united the following:

- The tight flange seal of the 3-bolt helmet
- The large suit opening of the 12-bolt helmet
- The mobility on land of the open helmet

Once Peter Hansen had thought this out Svitzer presumably helped to carry out the necessary drawings – possibly including production of a prototype – and presumably also the later patenting of the helmet in Germany.

The 2-bolt solution was patented at the Kaiserliches Patentamt in Germany on 19 July 1907. In the patent, the advantages of the helmet as opposed to the 12-bolt helmet are described. These included the bolts, which – unlike the 12-bolt helmet's wing nuts – did not catch ropes etc, and the breastring, which was in one piece again unlike the 12-bolt helmet with 4 breastplate straps.



KLASSE 65 a. GRUPPE 73.

PETER HANSEN IN KOPENHAGEN Einrichtung zur Befestigung des Taucheranzugs am Taucherhelm.

Patentiert im Deutschen Reiche vom 19. Juli 1907 ab.

Es sind bereits Taucherausrüstungen be-kannt, bei denen der Mantelkragen zwischen dem Rand des Helms und dem unterhalb des Helmrandes befindlichen, mit Befestigungs-5 schrauben versehenen Flansch des Schulter-stücks eingeklemmt wird. Diese Anordnungen hatten den Nachteil, daß die am Taucher-helm und am Schulterstück sitzenden, nach außen vorstehenden Dichtungsflansche, die an die Flansche angesetzten Lappen und vollends die zum Zusammenpressen der Flansche dienen-den Schrauben beim Gebrauch der Taucherausrüstung sehr hinderlich waren. Um zu verhindern, daß sich die Lappen und unteren 15 Schraubenköpfe am Tauwerk o. dgl. festhaken, wurden dann sogenannte »Freisetzer« ange-ordnet, die in schräger Richtung von den Schraubenköpfen nach dem Mantel des Schulter-stücks geführt waren. Diese Anordnung war 20 immerhin nur als ein Notbehelf anzusehen.

Aus diesem Grunde ist man seit längerer Zeit von der besagten Anordnung abgekommen und hat die Anordnung derart getroffen, daß der Saum des Anzugs auf den am unteren 25 Helmrande angeordneten, Schraubenbolzen aufweisenden Dichtungsflansch aufgelegt und auf diesem mittels übergelegter Schienen festge-klemmt wird. Die Schienen können naturgemäß, wenn der Dichtungsfansch nicht über-30 mäßig große Abmessungen erhalten soll, nicht aus einem Stück bestehen, weil eine solche zusammenhängende, einen geschlossenen Ring bildende Schiene (und damit auch der Rand des Helms) unförmlich weit gehalten sein 35 müßte, um das Herunterschieben der Ringschiene über den Helm zu ermöglichen.

zum Festklemmen des Saumes des Halsaus-

schnittes am Helmflansch dienenden Schienen

nicht aus einem Stück bestehen können, ver-

meden. Es genügen bei der neuen Anordnung zu-folge der eigenartigen Formgebung des Klemm-ringes, der federnd ausgebildet ist und, von der Seite gesehen, stärker gekrümmt ist als

jedes einzelne Stück der geteilten Schiene mit mindestens zwei Schrauben festgeklemmt wer-

Die Erfindung ist durch die beiliegende Zeichnung veranschaulicht, und zwar zeigen

Fig. 3 eine perspektivische Darstellung des

Fig. 4 den Helm mit eingesetztem Mantel-

a bezeichnet die Klemmschrauben, b ist die

Fig. 2 eine Vorderansicht des Helms,

Fig. I eine Seitenansicht und

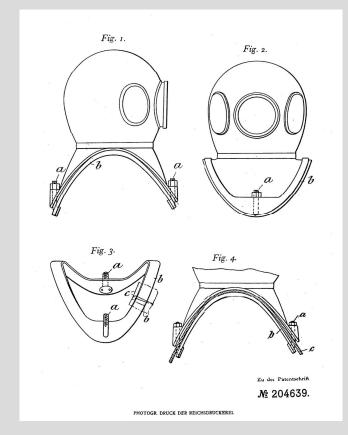
10 der Helmflansch, zwei Schrauben zur Erzie-lung einer dichten Verbindung, während früher

5 mieden.

20 Klemmringes und

Bei dieser neueren Anordnung werden die Köpfe der von unten in den Dichtungsflansch des Helms eingesteckten Schrauben, wie auch der ganze Dichtungsflansch selbst, vom Anzug 40 umhült. Es sind also hier keine vorragenden Teile mehr vorhanden, die ein Anhaken der Armierung des Anzugs am Tauwerk o. dgl. befürchten ließen. Auch die Herstellungskoster für den Anzug sind bei dieser Anordsonung geringer, da an den Halsausschnitt des
Anzugs hier nicht ein nach außen umgeschlagener Kragen angesetzt zu werden braucht und Gummiwulste zum Anhängen des Kragens an den Dichtungsflansch hier entbehrlich sind, 50 sofern der auf den Helmflansch aufgelegte Saum des Halsausschnittes des Anzugs einfach an die Schäfte der Befestigungsschrauben angehängt wird.

Den Gegenstand vorliegender Erfindung bil- 55 det nan eine Verbesserung der zuletzt be-schriebenen neueren Anordnung. Der die Befestigungsmittel in der beschriebenen Art verdeckende Rand des Halsausschnittes des Anzugs wird nicht auf den Dichtungsflansch des 60 Helms aufgelegt, sondern auf einen besonderen, vor dem Aufsetzten des Helms über die Schultern gelegten, aus einem Stück bestehenden tein gregteit, aus einem Stuck bestehenden Klemmring, in welchen auch die Befestigungs-schrauben eingesteelt werden. Der Saum des 65 Halsausschnittes des Anzugs wird zwischen diesem Klemmring, der samt den Schraubenköpfen vom Anzug umhüllt wird, und dem auf den Klemmring bzw. den Saum aufgesetzten Flansch des Helms festgeklemmt. 7. Durch diese neue Anordnung werden die vollen Vorteile der vorbeschriebenen Anordnung



zielt, und es wird dabei der Nachteil, daß die | Ringschione oder der Klemmring, und e bezeichne: den Mantelkragen.

PATENT-ANSPRÜCHE:

I. Einrichtung zur Befestigung des Taucheranzugs am Taucherhelm, bei der der Saum des Halsausschnittes des Anzugs 30 auf den Dichtungsflansch so aufgelegt wird, daß der Flansch und die Köpfe der Klemmschrauben vom Anzug verhüllt wer-Riemschrauben vom Anzug vernunt wer-den dadurch gekennzeichnet, daß der Flansch (b) aus einem vor dem Aufsetzen 35 des Helms und vor dem Anziehen des Anzugs über die Schultern zu legenden flachen Ring besteht.

flachen Ring besteht.
2. Ausführungsform der Anordnung nach
Anspruch 3, dadurch gekennzeichnet, daß der
Klemminig (b) federt und, von der
Seite geschen, stärker gekrümmt ist als
der Helmflansch, zum Zweck, die Dichtung zwischen Helmflansch, und Klemmring mit einer geringen Anzahl von Klemm- 45 schrauben zu ermöglichen.

Hierzu i Blatt Zeichnungen.

The patent demands are given as follows:

- 1. The device for fastening the diving suit to the diving helmet with which the edge of the suit's rubber gasket is put against the breastring in such a way that the breastring and the threaded pin of the bolts are completely covered by the suit is characterized by the fact that the breastring consists of a flat ring which is put over the shoulders before the helmet is fixed and before the suit is put on.
- 2. The shape of the device under demand 1 is characterized by the fact that the breastring is springy and seen from the side is bent more

that the helmet flange with the intention of enabling sealing of the helmet flange and the breastring by a smaller number of bolts.

The helmet is brilliant in that the breastring, which is fixed under the suit's gasket is shaped in such a way that it is more bent than the flange surface of the helmet by which the suit is only fixed over the shoulders then gradually down towards the bolts when they were tightened. It is this principle, which enables a tight seal using only 2 bolts.

In Denmark, the helmet quickly became popular and more or less monopolized the Danish market. Many Siebe Gorman and Dräger helmets were modified to the 2-bolt connection by soldering from the flange or thread and onto a lower part of a 2-bolt helmet. The helmet was produced by H. Christiansen in Copenhagen, the Royal Navy Ship Yard (Orlogsværftet), as well as several coppersmiths. The quality of workmanship varied from producer to producer. The helmets produced at the Royal Navy Ship Yard to the Royal Navy are of a particularly high quality. Looking at a brochure from "Frantz Clouth Rhenissche Gummiwarenfabrik" we know that the helmet was marketed in Germany. The brochure is dated around 1909 and shows helmet. suit and leads as well as dressing of the diver. During a long period, Siebe Gorman in London produced the 2-bolt helmets, which Peter Hansen received the royalties for.

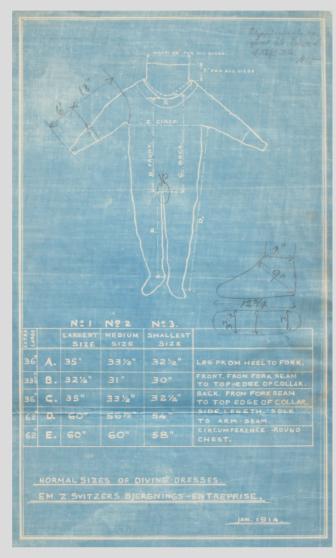
The fast connection of the helmet and the suit was appreciated by, amongst others, the divers who during the Second World War and in freezing cold worked by building a dam which should prevent the sea from breaking through to the cryolite mine in Ivigtut in Greenland (see Dykkehistorisk Tidsskrift number 7). Stable supplies of cryolite were of the utmost importance for the production of aluminium for the American airplane industry. The dam required extensive work by divers. In cold weather, the divers quickly discovered that the 2-bolt helmet equipment was far faster and easier to fix than the 3- and 12-bolt equipment. When Germany occupied



"3-bolt-helmet" from Drägerwerk soldered to a 2-bolt breastplate

Denmark, helmets could no longer be produced in Denmark. Instead 2-bolt helmets from Siebe Gorman in London were purchased.

The 2-bolt helmet became synonymous with Danish diving. At the founding of the Dykkehistorisk Selskab it was therefore (as suggested by Peer Haagerup from the Royla Danish Navy Diving Scholl) obvious to decide on the 2-bolt helmet as a logo for the society.



Thank you to Svend Hessing – son of Kaj Hessing – for the information about the family as well as the loan of photographs. And Thanks to Lene McCormick - daughter of Kjeld Vagn Jensen, one of the first amateur divers in Denmark - for translating the article to English.



Breastring is placed under the rubber gasket before a diving in Ivigtut, Greenland